

MFR-1100 Series Single Output Soldering & Rework Systems



The MFR-1100 Single Output Series is designed to minimize your training investment, maximize application solutions and increase productivity.

This Series is compact and **versatile** and can be used with either a soldering tip, cartridge or tweezers hand-piece. A shop air desoldering option is also available as an upgrade kit (see pages 22 & 25).



Systems	MFR-PS1100 Power Supply	MFR-H1-SC2 Soldering Cartridge Hand-piece	MFR-H2-ST2 Soldering Tip Hand-piece	MFR-H4-TW Tweezer Hand-piece	MFR-H6-SSC SSC Cartridge Hand-piece	WS1 Soldering Workstand	MFR-WSPT Tweezer Workstand	WS2 Soldering Workstand
Picture Reference		1	2	3	4	5		6
MFR-1110	1	1				1		
MFR-1120	1		1			1		
MFR-1140	1			1			1	
MFR-1160	1				1			1
MFR-1161	1	1			1	1		1

Note: The MFR-1160 replaces the Metcal SP200 Soldering System. The MFR-H6-SSC hand-piece accepts the same SSC cartridges.




SxP
Soldering Cartridges



RxP
Rework Cartridges

Full range on pages 29-30



SxV
Soldering Tips




CxV
Blade Tips

Full range on pages 26-27



TxP
Tweezer Cartridges

Full range on page 31



SSC
Soldering Cartridges
(Previous SP200 System)

Full range on page 17

MFR-1100 & MFR-2200 Series

Soldering & Rework Systems



MFR-2200 and MFR-1100 series



MFR-2200, MFR-1100 and MFR-1300 series (shown on page 14)

Key Features & Benefits

- ▶ SmartHeat® Technology provides exceptional power for high thermal demand applications
- ▶ Single or Dual simultaneous outputs allow for single or dual hand-piece use
- ▶ Five hand-pieces available for increased application solutions for soldering, desoldering (upgrade kit) and rework on one system
- ▶ Each hand-piece has a comprehensive range of cartridges or tips for maximum flexibility
- ▶ Ergonomic hand-pieces for operator safety and comfort

Other Accessories Available:

MFR-CA3	Coil Assembly for Tip Hand-piece (MFR-H2-ST2)
WS1G	Auto-sleep Workstand, Green
MFR-PM70	Power Meter
AC-CP2	Cartridge / Tip Removal Pad
AC-BP	Brass Pad (for Workstand) - Pack of 10

Technical Specifications

Power Supply	MFR-1100	MFR-2200
Ambient Operating Temperature	10 - 40°C (50°F - 104°F)	10 - 40°C (50°F - 104°F)
Maximum Enclosure Temperature	55°C (131°F)	55°C (131°F)
Input Line Voltage	100 - 240 VAC	100 - 240 VAC
Power Consumption	70 Watts maximum	130 Watts maximum
Input Line Frequency	50/60 Hz grounded circuit *	50/60 Hz grounded circuit *
Output Power	60 Watts at 22°C *	60 Watts at 22°C per output (2 outputs)*
Output Frequency	450 KHz	450 KHz
Power Cord (3-wire)	183 cm 18/3 SJT	183 cm 18/3 SJT
Dimensions (approx.) W x D x H	90mm (3.5") x 142mm (5.6") x 197mm (7.8")	170mm (7") x 200mm (8") x 152.5mm (6")
Weight	2.3kg (5.05 lbs)	2.97 kg (6.55 lbs)
Surface Resistivity	10 ⁵ -10 ⁹ Ohms	10 ⁵ -10 ⁹ Ohms
Certification / Marking	cTUVus, CE	cTUVus, CE

Soldering Handle and Coil Assembly

Tip-to-Ground Potential	< 2 mV RMS	< 2 mV RMS
Tip-to-Ground Resistance	<2 ohms	<2 ohms
Idle Temperature Repeatability	± 1.1°C (2°F) in still air	± 1.1°C (2°F) in still air
Handle Cord Assembly Length	122 cm – burn proof, ESD safe	122 cm – burn proof, ESD safe
Connector	8-pin circular DIN	8-pin circular DIN
Workstand W x D x H	100 mm (4") x 200 mm (8") x 100 mm (4")	100 mm (4") x 200 mm (8") x 100 mm (4")
Workstand Weight	0.69 kg (1.51 lbs)	0.69 kg (1.51 lbs)

* RF SmartHeat Technology provides greater power. More details at www.metcal.com/smarheat

MFR-1150 Single Output

Soldering & Desoldering Systems with Venturi

The MFR-1150 Desolder System with Venturi Workstand provides a compact and easy **shop air option**.

Key Features & Benefits

- ▶ Venturi workstand
- ▶ 2 in 1 Desolder hand-piece (Pistol or Pencil)
- ▶ **MFR-H5-DS & MFR-WSDSX are compatible for use with all MFR systems (available under MFR-UK5 upgrade kit)**
- ▶ Uses DxP desolder cartridges and replaceable coil assembly (MFR-HDCA)



Part No.	Description
MFR-1150	Complete System
<i>Includes:</i>	
MFR-PS1100	Power Supply
MFR-H5-DS	Desolder hand-piece
MFR-WSDSX	Workstand with venturi box for desolder hand-piece
MFR-FTKIT	Fittings and air hose kit
AC-TC	Desolder tip cleaner tool



Technical Specifications

	MFR-PS1100 Power Supply
Input Line Voltage	100-240 VAC
Power Consumption	70 Watts max.
Input Line Frequency	50/60Hz *
Output Power	60 Watts Max *
Output Frequency	450 KHz
Dimensions W x D x H	90mm x 200mm x 152.5mm (3.5" x 8" x 6")

* RF SmartHeat Technology provides greater power. More details at www.metcal.com/smartheat



Collection chamber replacement

	MFR-1150 System
Idle Tip temperature stability	+/- 1.1°C (2°F) in still air
Ambient Operating Temperature	10 - 40°C (50 - 104°F)
Maximum Enclosure Temperature	55°C (131°F)
Tip to ground Potential	<2mV
Tip to ground resistance	<2 Ohms
Surface resistivity	10 ⁵ - 10 ⁹ Ohm
Approvals	cTUVus, CE



Remove grip for Pencil config.



MFR-UK5 Upgrade Kit
Compatible with all MFR Series Power Supplies

MFR-H5-DS Desolder Hand-piece	
Power Cord (3-wire)	183cm (72")
Solder Hand-piece cable length	152 cm (60"), burn proof, ESD safe
Hand piece connector	8 pin power connector
MFR-WSDSX Workstand	
Input voltage	24V
Input power	15W
Workstand dimensions	100mm x 200mm x 140mm (4" x 8" x 5.5")
Noise level	< 55 dB
Recommended Air pressure input	550kPa (80PSI) - Shop air only
Vacuum suction force	0.85 bar (25" Hg)

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